



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3937-1

Job Sheet 187554



Part No: D3937-1

Job Qty: 32 ea

Part Name: Luminescent Strip



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/7/18

Job Tracking No:

Due Date: 12/21/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
123	Small Fab - 1	32 pcs	12/21/18	12/21/18	0.00	1.60	Small Fab - 1 - B4B		DAS 58 9-89
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
126	QC 5	32 pcs	12/21/18	12/21/18	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 16		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		DAS 38 9-89
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging	32 pcs	12/21/18	12/21/18	0.00	0.00	Packaging3-2	5509	JAN 2 5 2019
140	QC21-SA	32 Ea	12/21/18	12/21/18	0.00	0.00	QC21		JAN 2 5 2019

Part Op Descriptions: 123 - CUT TO 19.50" AS PER DWG, USE 3304/HU SCISSORS ****ONE ROLL MAKES 4 PIECES****

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
PL88-990LH00	Luminescent Strip D3937-1	52.1600 ft (1.63 ea)	123-Small Fab - 1	5141834
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
123-Small Fab - 1	PL88-990LH00	52	0	0
Part Specifications				
Specifications could not be found.				

Plex 12/7/18 12:29 PM dart.lavoie.chantal

ITEM	QTY -041	P/N	DESCRIPTION
1	X	D3937-041	LUMINESCENT STRIP ASSEMBLY
2	1	D3937-1	LUMINESCENT STRIP
3	1	D3937-3	SHEET METAL BACKING STRIP

PEEL SELF-ADHESIVE BACKING FROM
D3937-1 LUMINESCENT STRIP.
ALIGN PART EDGES AND STICK TO
D3937-3 SHEET METAL BACKING STRIP

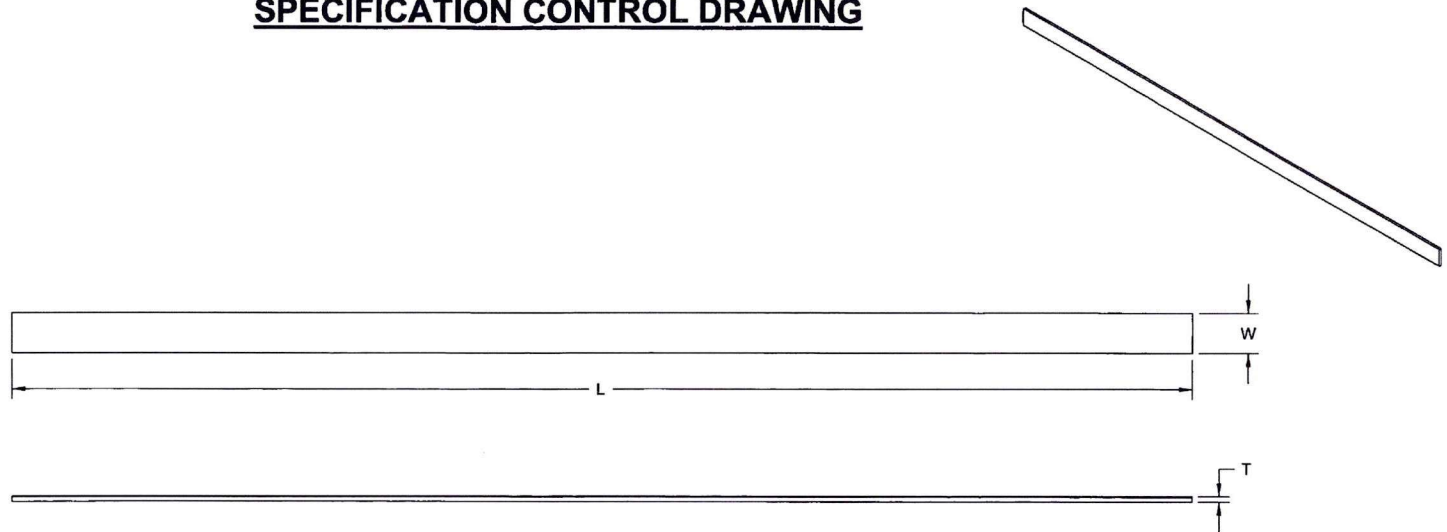
D3937-041 LUMINESCENT STRIP ASSEMBLY

RELEASED
2009-12-02
MD

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3937-041" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.06 lbs

B	SHEET 2 SPEC CHART LENGTH WAS 21.0. SHEET 3 ZONE C5 19.5 DIM WAS 21.0 REASON: PREVENT EXCESSIVE WASTE.		AJS	09.11.27
A	NEW ISSUE		<i>JS</i>	09.06.02
REV.	DESCRIPTION		BY	DATE
DESIGN			DART AEROSPACE LTD	
DRAWN	AJS		HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>JS</i>		DRAWING NO.	REV. B
MFG. APPR.	<i>JS</i>		D3937	SHEET 1 OF 3
APPROVED	<i>JS</i>		TITLE	SCALE
DE APPR.	<i>JS</i>		LUMINESCENT STRIP	NTS
DATE	09.11.27		COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

SPECIFICATION CONTROL DRAWING



D3937-1 LUMINESCENT STRIP

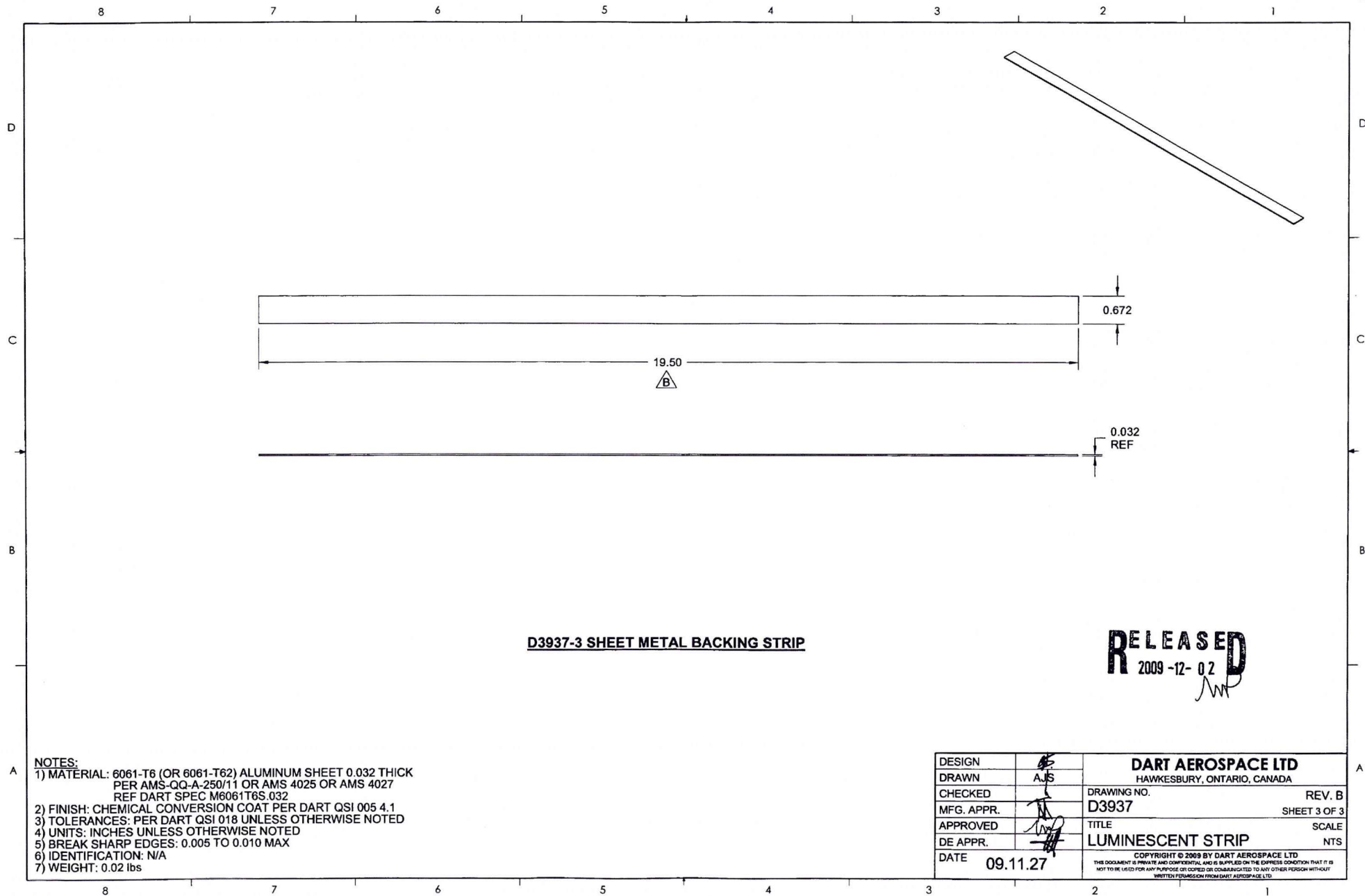
DART PART NUMBER	LENGTH "L"	WIDTH "W"	THICKNESS "T"	SUPPLIER	SUPPLIER PART NUMBER	WEIGHT
D3937-1	19.5	0.67	0.09	LUFTHANSA TECHNIK	PL88-990LH00	0.04 LBS

△B

RELEASED
2009-12-02

NOTES:
 1) MATERIAL: SEE TABLE
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: SEE TABLE

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3937	SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LUMINESCENT STRIP	NTS
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D3937-3 SHEET METAL BACKING STRIP

RELEASED
2009-12-02

NOTES:

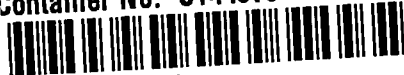
- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.032 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
REF DART SPEC M6061T6S.032
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

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CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3937	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		LUMINESCENT STRIP	NTS
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AEROSPACE

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CANADA
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www.dartaerospace.com

Container No: S144979



Part: D3937-1

Job No: 187554

Serial No/Batch: S144979

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/15/19